

TSC-AS

In-line seal tester





Seal tester

TSC-AS Seal Tester

In-line inspection system that receives packs directly from the bagmaker checking each one for leaks, incorrect inflation, double packs.

Servo motor control allows optimum adjustment of inspection head for greater leak detection accuracy

Reject system comprising of 2 way air-jets and drop-down belt for larger packs



-  **High speed**
Inspection speeds up to 150 bags per minute
-  **Full compatibility**
Unit can be installed into a line with all brands of case packers and bagmakers
-  **Easy changeover**
Servo driven height adjustment for in-feed belt and conditioning heads allow automatic product change at a touch of a button

Series of settling brushes gently agitate and smooth out product inside the pack to ensure correct thickness measurement

Independently controlled belts receive packs from the bagmaker ensuring correct alignment and spacing prior to inspection

Gull wing cover

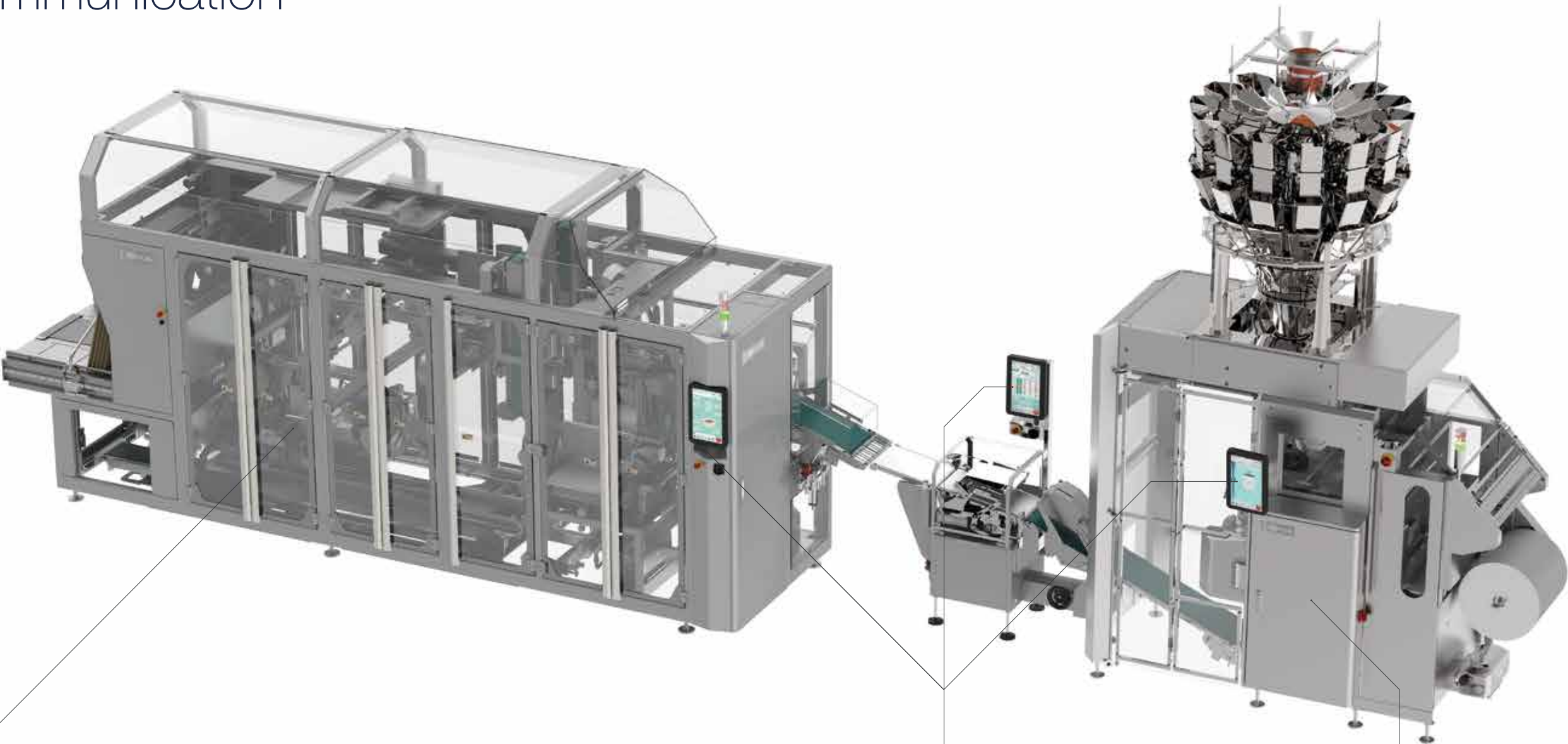
Whilst providing good and clear access the fixed position of this cover avoids any interference with up or down stream equipment as opposed to the use of a sliding cover.



Advanced HMI

Each screen is arranged to allow quick and easy access to information relating to machine settings, pack quality, line efficiency, machine diagnostics etc.

Up-stream and down-stream communication



Down-stream

The TSC-AS can feed-forward air-fill data to the Ishida 700 series case packer allowing adjustments to be made preventing the likelihood of packs being miss-fed.

Complete line control from one HMI

Ishida ITPS 2 software allows full in-line control and access to each machine from one single HMI.

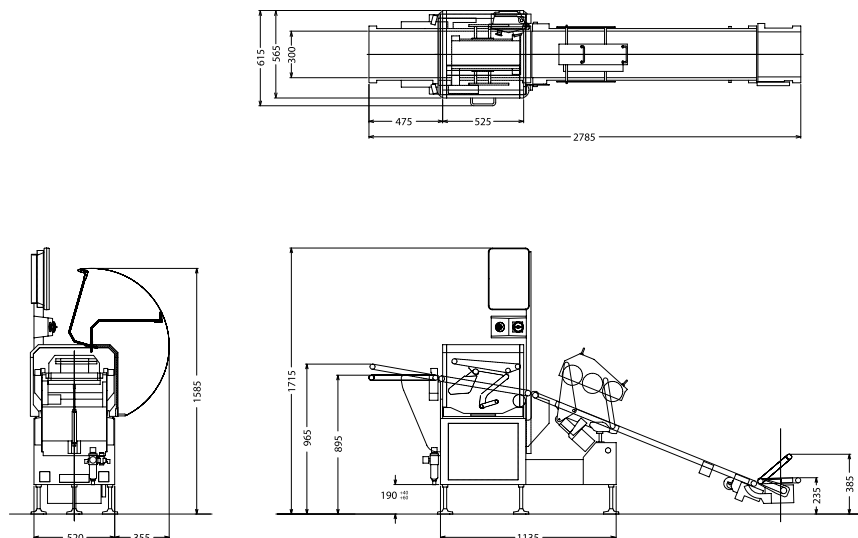
Single command product change

Complete line change can be performed from any of the machine HMI's within the same line providing for a fast and error free product change-over without the requirement of a skilled operator.

Up-stream

The TSC-AS can measure and feed-back air-fill data directly to the Ishida bagmaker allowing automatic adjustment of the jaws to maintain a constant pack thickness.

Dimensions



Specifications

TSC-AS

Bag size handling	Width	50mm – 330mm
	Length	100mm – 650mm
	Thickness	15mm – 123mm
Inspection speed		150 bpm
Inspection accuracy		Pinhole 3mm (at 150 bpm)
Bag type handling		Pillow
Machine details		Mainframe: powder coated steel or stainless steel IP-30 (International standard)
Conformity		CE RoHS IEC61131-3 (PLC regulation)
Power requirements and consumption		Single phase: 200V ~ 240V 0.5kW 4.5A (240V 50/60Hz)
Air consumption		6.4 litres/min (per rejection) (ANR) 0.4 Mpa
Weight		~ 285kg

Design and specifications are subject to change without notice.